

Date: Wednesday, 12/12/2007 3:48:05 PM
 User: David Duval

Process Sheet

| | | |
|--|---------------------------------------|---------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : MOUNTING LUG U/R | PROTOTYPE |
| Job Number : 36309 | | |
| Estimate Number : 13095 | | |
| P.O. Number : | Part Number : D37141 | |
| This Issue : 12/12/2007 S.O. No. : | Drawing Number : D3714 U/R | |
| Prsht Rev. : NC | Project Number : N/A | |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : U/R | |
| Previous Run : | Material : | |
| Written By : _____ | Due Date : 12/14/2007 Qty: 1 Um: Each | |
| Checked & Approved By : _____ | | |
| Comment : Est Rev:A 07-12-12 new issue DD | | FOR ENGINEERING USE ONLY |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|--------------------------|-------------------------|
| 1.0 | M6061T6B1000X04000 12000 | 6061-T6 Bar 1.0" x 4.0" |
|-----|--------------------------|-------------------------|



Comment: Qty.: 0.2289 f(s)/Unit Total : 0.2289 f(s)

6061-T6 Bar 1.00" x 4.0"

Material: 6061-T6 alum plate 1.00" thick

Batch: 12873 HB 07-12-13

| |
|---|
| CERTIFICATE OF CONFORMITY REQUIRED |
|---|

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D3714

Dwg Rev: PRE.L HB 07-12-13

Prog Rev: PRE.L

2-Deburr if necessary HB 07-12-13

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| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



HB 07-12-13



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|

**ENGINEERING
APPROVAL**

Comment: SECOND CHECK

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and ~~Stock~~

Location: _____

FOR ENGINEERING USE ONLY

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG U/R

Job Number: 36309

Part Number: D37141

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



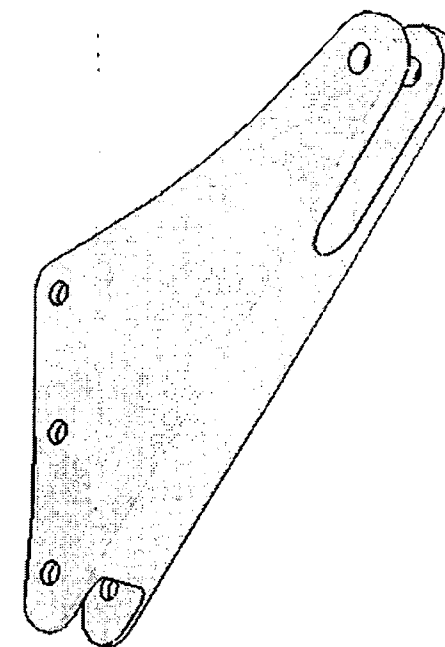
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



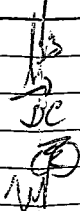
W 08.05.15

00236



07.12.12. 15. 5/1000236A

7) WEIGHT: 0.92 lbs

| | | | |
|------------|---|--|--------------|
| A | NEW ISSUE | MB | 07.12.10 |
| REV. | DESCRIPTION | | DATE |
| DESIGN |  | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3714 | SHEET 1 OF 1 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | MOUNTING LUG | 1:2 | |
| DATE | 07.12.10 | COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

